



Qualified Producers of Reinforced Concrete Pipe (RCP)

The following is a list of Reinforced Concrete Pipe (RCP) producers who have satisfied the requirements established by the SCDOT as defined by Qualified Product Policy 69. Products listed on QPL 69 do not require additional source of production documentation as indicated in the SCDOT Specification "Source of Production of Iron and Steel Products and Construction Materials" to be used on federal projects.

		Reinforced Concrete Pipe Using Flexible Sealants (FS)			Reinforced Concrete Pipe Using Rubber Gaskets (RG)			Notes
Producers	Plant Certification Expiration Period	Pipe Size	Sealant Size	Flexible Sealant Manufacturer	Pipe Size	Rubber Gasket Size	Rubber Gasket Manufacturer	
Concrete Designs, LLC P.O. Box 15164 Surfside Beach, SC 29587 Tel: 1-843-650-0099 Jimmy Kid jimmy@cdpipe.com	*NPCA Dec. 2025	15" – 36"	1"	Concrete Sealants Materials' New Carlisle, Ohio				
		48" – 60"	1 ¼"					
CP & P, LLC 2750 Azalea Drive Charleston, SC 29405 Tel: 1-843-834-0312 Allan Walker AWalker@concretepandp.com	ACPA Q-Cast Jan. 2026	12"-36"	¾"	Concrete Sealants Materials, New Carlisle, Ohio	12" – 36"	158-4G	Press-Seal Gasket Corporation Fort Wayne, IN	Profile Style Joint
		42"-72"	1 ¼"		42" – 72"	210-4G		
CP & P, LLC 24007 Silver Rd. P.O. Box 119 Oakboro, NC 28129 Tel: 1-704-485-4614 Timothy Taylor TTaylor@ConcretePandP.com	ACPA Q-Cast Oct. 2025	12"- 18"	¾"	Concrete Sealants Materials, New Carlisle, Ohio	12"- 36"	CR-066	Universal Rubber Middlefield, OH Press-Seal Gasket corp. Fort Wayne, IN	
		24"- 48"	1"		36"- 48"	CR-014		
		54"- 60"	1 ½"		54"	210-4G		
					60"	158-4G		

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CP & P, LLC 500 Ebenezer Road Rincon, GA 31326 Tel: 1-843-821-3220 Camden Arnold carnold@concretepandp.com	ACPA Q-Cast April 2026				15", 18", 24", 30", 36" 42", 48", 54", 72" 84"	158-4G 210-4G 288-4G	Press-Seal Gasket Corporation Fort Wayne IN	
CXT Incorporated 250 Blair Bend Drive Loudon, TN 37774 Tel: 1-520-235-1878 David Merrill dmerrill@lbfoster.com	*NPCA Dec. 2025				36", 42" 48", 54"	SOCL	Hamilton Kent, Winchester, TN	Profile Style Joint
Diamond Concrete, LLC P.O. Box 1370 Rincon, GA 31326 Tel: 1-912-728-9485 Alan Zipperer AZipperer@diamonddcp.biz	*NPCA Dec. 2025	15" – 36" 42" – 60"	1" 1 ¼"	Concrete Sealants Materials' New Carlisle, Ohio	15" – 60" 15" – 60" 15" – 36" 15" – 36" 42" – 72" 15" – 36" 42" – 72"	155– 4G CR023 3 SOCL TSS135 7SOCL BN3 BN7	Press-Seal Gasket Corporation Fort Wayne IN Universal Polymer Ravenna, OH Hamilton Kent, LLC Toronto, Ontario Winchester, TN C-tech Rubber USA, LLC	

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Foley Products Company 1291 Hardigree Road Winder, GA 30680 Tel: 1-770-868-0118 Mbl: 1-404-787-1367 Dennis Morrissey dmorrissey@foleyproducts.com	ACPA Q-Cast Jan. 2026				15" – 36" 42" – 96" 15" – 36" 42" – 72" 84" – 96" 15" – 36" 42" – 96"	155-4G 260-4F CR147 CR066 CR023 BN3RCP BN7RCP	Press-Seal Gasket Universal Polymer C - Tech C – Tech	Profile Style Joint
Foley Products Company 11875 North NC Hwy 150 Winston Salem, NC 27127 Tel: 1-762-822-2966 David Rainey David.Rainey@foleyproducts.com	*NPCA Dec. 2025	15" – 18" 24" – 30" 36" – 42" 48" – 72"	¾" 1" 1 ¼" 1 ½"	Concrete Sealants Materials' New Carlisle, Ohio	15" – 36" 42" – 72"	158-4G 210-4G	Press-Seal Gasket Corporation Fort Wayne IN	Profile Style Joint
Gossett Concrete Pipe P.O. Box 3683 Greenville, SC 29608 Tel: 1-864-242-3593 Plant:: 1-864-244-0370 R. David Marchbanks, II david@gossettconcretepipe.com	ACPA Q-Cast Oct. 2026	12"-24" (1) 30"-36" (1) 42"-48" (1) 15" -36"(2) 42"-72" (2) 84"-96" (2)	¾ " 1" 1 ¼ " ¾ " 1" 1 ¼ "	Concrete Sealants Materials, New Carlisle, Ohio	15" – 36" 42" – 72" 84"-96"	3 SOCL .326 AS 7 SOCL .446 AS 9 SOCL TSS 185 .500 AS	Hamilton Kent LLC Winchester, TN	1. Profile Style Joint 2. Tongue and Groove Style Joint.
Johnson Concrete Co. 217 Klumac Road Salisbury, NC 28144 Tel: 1-704-636-5231 Mitch Johnson mtjohnson@johnsonproductsusa.com	ACPA Q-Cast July 2026	12" – 24" 30" – 36" 42" – 48"	1" 1 ¼" 1 ½"	Concrete Sealants Materials' New Carlisle, Ohio				

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Mid-Atlantic Drainage, Inc. 1124 White Oak Lane Galivants Ferry, SC 29544 Tel: 1-843-358-4206 Kevin Lachut Kevin@mid-atlanticdrainage.com	*NPCA Dec. 2025	15" – 24" 30" – 36" 42" – 48"	1" 1 ¼" 1 ½"	Concrete Sealants Materials' New Carlisle, Ohio	18" 24" 36	SP259 59.250 SP259 78.250 SP259 115.500	Trelleborg Pipe Seals Milford, NH	
Oldcastle Precast, Inc. 920 Withers Road Raleigh, NC 27603 Tel: 1-919-630-7671 Elliott Taylor Elliott.Taylor@oldcastle.com	ACPA Q-Cast April 2026				15", 18", 24", 30", 36" 42", 48", 54", 60"	3 SOCL 3 SOCL 3 SOCL 7 SOCL 7 SOCL	Hamilton Kent, LLC	
Oldcastle Precast, Inc. 1431 Products Road Fuquay-Varina, NC 27526 Tel: 1-919-630-7671 Elliott Taylor Elliott.Taylor@oldcastle.com	*NPCA Dec. 2025				66", 72"	7 SOCL	Hamilton Kent, LLC	
Rinker Materials 300 Bill Street Columbia, SC 29209 Tel: 1-803-776-6769 Adam Feser Adam.Feser@Rinkerpipe.com	ACPA Q-Cast April 2026	15", 18", 24", 30" 36", 42", 48" (1), 54" 60" 48" (2) 72" (3)	¾" 1" 1 ¼"	Concrete Sealants Materials, New Carlisle, Ohio	15", 18" 24", 30" 36", 42" 48", 54" 60" 72" 84" 84" 96"	¾" PF 13/16" PF 7/8" PF 7/8" PF 13/16" OR 13/16" PF 13/16" OR 13/16" PF 13/16" OR	Delta Gasket Products- a Division of Rinker Materials Gainesville, GA	1. Profile Style Joint 2. Tongue and Groove Style Joint. 3. O-Ring Style
Rinker Materials 5802 Valley Forge Rd. Aynor, SC 29511 Phone: 843-756-6617 Steve Kitchen Stephen.Kitchen@Rinkerpipe.com	ACPA Q-Cast April 2026	15", 18", 24", 30" 36"	¾" 1"	Concrete Sealants Materials, New Carlisle, Ohio	15", 18" 24", 30" 36"	11/16" PF 13/16" PF 7/8" PF	Delta Gasket Products- a Division of Rinker Materials Gainesville, GA	1. Profile Style Joint 2. Tongue and Groove Style Joint.

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Rinker Materials 5601 Pharr Mill Road P.O. Box 209 Harrisburg, NC 28075 Tel: 1-336-407-9857 Brian Carter Brian.Carter@Rinkerpipe.com	ACPA Q-Cast July 2026	15" (1) 18", 24" 30", 36" 42", 48" (2) 48" PH 54"-72" (3)	3/4"	Concrete Sealants Materials' New Carlisle, Ohio	15", 18" 24" 42", 48" 54"-72" 84" 84"	3/4" PF 3/4" PF 13/16" PF 13/16" PF 13/16" PF 13/16" OR	Delta Gasket Products- a Division of Rinker Materials Gainesville, GA	1. Profile Style Joint 2. Tongue and Groove Style Joint 3. O-Ring Style Joint
Rinker Materials 208 Randolph Street Thomasville, NC 27360 Tel: 1-336-407-9857 Brian Carter brian.carter@Rinkerpipe.com	ACPA Q-Cast April 2026	15" 18" 24"	3/4"	Concrete Sealants Materials, New Carlisle, Ohio	15" 18" 24" 30" 36"	3/4" PF 3/4" PF 21/32" OR 11/16" OR	Delta Gasket Products Division of Rinker Materials Gainesville, GA	1. Profile Style Joint 2. Tongue and Groove Style Joint 3. O-Ring Style Joint
Smith Setzer & Sons, Inc. 4708 Hwy 10 Catawba, NC 28609 Tel: 1-828-241-3161 Michael Setzer michael.setzer@smithsetzer.com	*NPCA Dec. 2025	12" – 30" 36" – 48" 54" – 72"	3/4" " 1" 1 1/2"	Concrete Sealants Materials' New Carlisle, Ohio				
Southeastern P.O. Box 2104 Cayce, SC 29171 Tel: 1-803-794-7363 Brian Bishop bbishop@seconcreteproducts.com	ACPA Q-Cast April 2026	12", 15", 18", 24" 30", 36", 42"	1" 1 1/4"	Concrete Sealants Materials, New Carlisle, Ohio				

Notes:

- RG: ASTM C443 Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (13-psi. in straight alignment and 10-psi. in deflected alignment in plant hydrostatic test).
- FS: ASTM C990 Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Section Using Preformed Flexible Sealants (10-psi. in plant hydrostatic test).
- For the following counties: Berkeley, Beaufort, Charleston, Colleton, Dorchester, Georgetown, Horry, and Jasper, provide pipe joints meeting ASTM C443 (13 psi), for all other counties, ASTM C443 or ASTM C990 may be used unless noted otherwise in the plans or special provision.

*NPCA performs their audits on the specific date listed above – ACPA performs their audits through the expiration period without any announcement.

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